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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/710,566	07/21/2004	Deok-kee Kim	FIS920040057 (00750489AA)	4565
30743 7590 04/03/2007 WHITHAM, CURTIS & CHRISTOFFERSON & COOK, P.C. 11491 SUNSET HILLS ROAD SUITE 340 RESTON, VA 20190			EXAMINER ARENA, ANDREW OWENS	
			ART UNIT	PAPER NUMBER

2811

SHORTENED STATUTORY PERIOD OF RESPONSE	MAIL DATE	DELIVERY MODE
3 MONTHS	04/03/2007	PAPER

**Please find below and/or attached an Office communication concerning this application or proceeding.**

If NO period for reply is specified above, the maximum statutory period will apply and will expire 6 MONTHS from the mailing date of this communication.

<b>Office Action Summary</b>	Application No. 10/710,566	Applicant(s) KIM ET AL.	
	Examiner Andrew O. Arena	Art Unit 2811	

**-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --**

**Period for Reply**

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

**Status**

- 1) ☒ Responsive to communication(s) filed on 10 January 2007.
- 2a) ☒ This action is FINAL.                      2b) ☐ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

**Disposition of Claims**

- 4) ☒ Claim(s) 1-20 is/are pending in the application.  
     4a) Of the above claim(s) \_\_\_\_\_ is/are withdrawn from consideration.
- 5) ☐ Claim(s) \_\_\_\_\_ is/are allowed.
- 6) ☒ Claim(s) 1-20 is/are rejected.
- 7) ☐ Claim(s) \_\_\_\_\_ is/are objected to.
- 8) ☐ Claim(s) \_\_\_\_\_ are subject to restriction and/or election requirement.

**Application Papers**

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☒ The drawing(s) filed on 10 January 2007 is/are: a) ☒ accepted or b) ☐ objected to by the Examiner.  
     Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  
     Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

**Priority under 35 U.S.C. § 119**

- 12) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).  
     a) ☐ All    b) ☐ Some \* c) ☐ None of:
1. ☐ Certified copies of the priority documents have been received.
  2. ☐ Certified copies of the priority documents have been received in Application No. \_\_\_\_\_.
  3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

\* See the attached detailed Office action for a list of the certified copies not received.

**Attachment(s)**

- |  |   |
|--|---|
| 1) <input type="checkbox"/> Notice of References Cited (PTO-892)   | 4) <input type="checkbox"/> Interview Summary (PTO-413)<br>Paper No(s)/Mail Date. _____ |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)                       | 5) <input type="checkbox"/> Notice of Informal Patent Application                       |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO/SB/08)<br>Paper No(s)/Mail Date _____ | 6) <input type="checkbox"/> Other: _____  |

## DETAILED ACTION

### *Claim Rejections - 35 USC § 102*

Claims 1-4, 7-12, and 14-20 are rejected under 35 U.S.C. 102(e) as being anticipated by Hummler (US 6,620,677).

**RE claim 1**, Hummler discloses (Fig 1-11) a method for manufacture of an integrated circuit (col 1 ln 15-17) having structures formed in respective first (16) and second (18) areas thereon, said method comprising steps of:

reducing height of structures in said first (46 in Fig 7A – 48 in Fig 8) and second (39 in Fig 1A – 40 in Fig 2A) areas to control step height in said first and second areas (Hummler discloses all claim limitations; the recited purpose does limit the scope of the claim since it does not require any additional non-recited steps, see MPEP § 2111.04);

removing a material from said first (col 6 ln 52-54) and second areas (col 5 ln 50) sequentially, and

replacing said material (Fig 9) removed from said first and second areas with a first material (50) in said first area and a second material (50) in said second area, respectively, one of said first and second materials being an isolation material (col 6 ln 66),

using a polysilicon block-out mask (44; col 6 ln 17-21) to protect said second area to separately process (col 6 ln 29-35) the first area,

planarizing (col 7 ln 5) said first and second materials to provide a planar surface, and

completing said integrated circuit (col 7 ln 54-55).

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**RE claim 2**, Hummler discloses said isolation material is an array top oxide (col 7 In 1)

**RE claim 3**, Hummler discloses a polysilicon hard mask is used to mask said second area (col 6 In 17-21, 26-28).

**RE claim 4**, Hummler discloses said polysilicon hard mask comprises a single layer (44) of polysilicon.

**RE claim 7**, Hummler discloses depositing a nitride liner (42; col 6 In 10-12) prior (Fig 8-9) to said step of depositing said isolation material (50).

**RE claim 8**, Hummler discloses equalizing (average) heights of structures (48, 34, 38) in said first and second areas by etching prior to said planarizing step.

The above rejection of claim 8 relies on interpreting the term "equalizing" consistent with applicant's disclosure, e.g. Fig 16 and spec ¶50 In 5-6.

**RE claim 9**, Hummler discloses said integrated circuit is a memory device, said first area is a memory array area and said second area is a support area (col 5 In 9-11).

**RE claim 10**, Hummler discloses said integrated circuit includes an embedded memory, said first area is a memory array area and said second area is a support area (col 5 In 9-11).

**RE claim 11**, Hummler discloses wherein said planarizing step includes:  
applying a planarizing material (ARC) over said structures in said first and second areas and said first and second materials, and non-selectively etching (RIE) said planarizing material, said first material, said second material and said structures (col 7 In 5-10).

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**RE claim 12**, Hummler discloses a method for planarizing a surface having structures formed thereon and an additional layer (50) of material covering said surface and said structures formed on said surface, said method including steps of

applying a planarizing material (ARC) to said additional layer of material (col 7 ln 3-7) to form a substantially planar surface above said surface having structures formed thereon, and

performing a non-selective etching (RIE) from said substantially planar surface to a said predetermined structure formed thereon col 7 ln 5-10).

**RE claim 14**, Hummler discloses said structures have a first average height in a first area of said surface and structures of a second average height greater than said first average height in a second area of said surface (Fig 8), said method comprising the further steps of:

etching said structures of said second average height to an average height substantially equal to said first average height (substantially equal interpreted to include slightly greater),

subsequent to said etching step, applying a planarizing material (ARC) to said first and second areas of said surface and covering said structures remaining in said first and second areas whereby a surface of said planarizing material is substantially planar (col 7 ln 5), and

performing said step of non-selectively etching (RIE) said planarizing material and structures overlaid by said planarizing material to completely remove said planarizing material and form a planar surface (no ARC in Fig 10).

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**RE claim 15**, Hummler discloses said step of non-selective etching includes removal of a nitride liner (Fig 9: 42) below said layer of material (col 7 ln 7).

**RE claim 16**, Hummler discloses a method for planarizing a surface of a body of material, said method including steps of:

applying a planarizing material (ARC) to said body of material to form a substantially planar surface, and

performing a non-selective etching (RIE) from said substantially planar surface to a point on or within said body of material (col 7 ln 5-7).

**RE claim 17**, Hummler disclose the method in combination with a top oxide early process for forming an integrated circuit (col 3 ln 41-43, col 8 ln 12-20).

**RE claim 18**, Hummler the method in combination with a top oxide nitride process for forming an integrated circuit (col 3 ln 41-43, col 8 ln 12-20).

**RE claim 19**, Hummler the method in combination with a top oxide late process for forming an integrated circuit (col 3 ln 41-43, col 8 ln 12-20).

**RE claim 20**, Hummler discloses adjusting height of a structure on a differentiated area of said body of material (e.g. etches of Fig 2A, 6A, or 8).

### ***Claim Rejections - 35 USC § 103***

Claims 5 and 6 are rejected under 35 USC 103(a) as being unpatentable over Hummler.

**RE claims 5 & 6**, Hummler discloses said second area is etched while said first area is not (Fig 2A, col 5 ln 49-50, 57-65).

Hummler differs from the claimed invention only in not expressly disclosing a polysilicon hard mask is used to mask said first area.

Hummler discloses etched portions of the second area are made of the same material (an insulator, col 5 ln 30-31, 41-42) as non-etched portions of the first area and discloses a similar etch using a polysilicon hard mask (Fig 7A-8, col 6 ln 17-21, 29-35) that comprises a single layer (44) of polysilicon.

It would have been obvious to a person having ordinary skill in the art at the time the invention was made that a polysilicon hard mask is used to mask said first area, and that said polysilicon hard mask comprises a single layer of polysilicon; at least to prevent etching the first area using a known suitable material.

Claim 13 is rejected under 35 USC 103(a) as being unpatentable over Hummler as applied to claim 12 above, and further in view of Gustafson (US 6,837,965).

**RE claim 13**, Hummler discloses (Fig 11) determining termination of said step of non-selective etching (col 7 ln 40-42: stopping inherently done by determining stopping).

Hummler differs from the claimed invention only in not expressly disclosing end point detection.

Gustafson discloses end point detection (col 1 ln 29) during the etch of a bulk material of a substrate (col 1 ln 24).



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It would have been obvious to a person having ordinary skill in the art at the time the invention was made that Hummler, in view of Gustafson, include performing end point detection to detect a material interface for determining termination of said step of non-selective etching; at least to etch only as much as desired.

### ***Response to Arguments***

Applicant's arguments filed 01/10/2007 have been fully considered but they are not persuasive.

Arguments that Hummler fails to show certain features of applicant's invention rely upon features (e.g., "recessing of isolation structure" pg 13 ¶2, "such a mask contributes to..." pg 14 ¶2) that are not recited in the rejected claims. Although the claims are interpreted in light of the specification, limitations from the specification are not read into the claims. See MPEP § 2145(VI).

Arguments that Hummler fails to teach or suggest a mask (pg 14 ¶2) are not persuasive, Hummler expressly discloses this at col 6 ln 17-21 and ln 29-35.

The allegation of hindsight (pg 14 ¶2) is not persuasive. Hummler explicitly teaches etching using a polysilicon hard mask (Fig 7A-8, col 6 ln 17-21 and 29-35) in a substantially similar situation to that claimed. The rejection does not include knowledge gleaned only from applicant's disclosure. See MPEP § 2145(X)(A).

Arguments that "no planarizing effect is attributed thereto" (pg 15 ¶1) are not persuasive; a reading of col 7 ln 5-11 coupled with comparison of Fig 9 to Fig 10A makes it very clear that a planarized upper surface is achieved and expressly disclosed.



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**Conclusion**

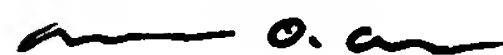
**THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Andrew O. Arena whose telephone number is 571-272-5976. The examiner can normally be reached on M-F 8:30-5.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Richard T. Elms can be reached on 571-272-1869. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.



Andrew O Arena  
28 March 2007



Sara Crane  
Primary Examiner